



NITTA

## Navodilo za spajanje Nitta - „Poly Belt™“ jermenov

VRSTA - TIP JERMENA :		PRITISK	IZBIRA LEPILA :		Temperatura :	Čas spajanja :
			Polybond Tip JEDRO	GUMA	( stopinj C )	(minut)
TTA TAIR SG KSG	250	25 psi	A	A	90-100	10
	350	25 psi	A	A	90-100	15
	500	25 psi	A	A	90-100	15
	750	25 psi	A	A	100-110	15
	1000	25 psi	A	A	110-100	15
KCS- SGLA- SB- SG-	350S	25 psi	A	-	90-100	15
	350S	25 psi	A	E	90-100	15
	350S-2P	25 psi	A	-	90-100	15
	750-2P	25 psi	A	-	100-110	15
LA	250	25 psi	A	E	90-100	15
	350	25 psi	A	E	90-100	15
	500	25 psi	A	E	100-110	20
	750	25 psi	A	E	100-110	20
	1000	25 psi	A	E	100-110	30
	1500	25 psi	A	E	100-110	30
	2000	25 psi	A	E	100-110	30
TFL	6S	25 psi	A	E	100-110	30
	7S	25 psi	A	E	100-110	30
	10SH	25 psi	A	E	100-110	30
	10S	25 psi	A	E	100-110	30
	15S	25 psi	A	E	100-110	30
	18S	25 psi	A	E	100-110	30
	3SH	25 psi	A	E	100-110	20
TFM	15S	25 psi	A	E	100-110	30
MA	250	25 psi	A	E	100-110	20
	350	25 psi	A	E	100-110	20
	500	25 psi	A	E	100-110	20
	750	25 psi	A	E	100-110	30
	1000	25 psi	A	E	100-110	30
	1500	25 psi	A	E	100-110	30
	2000	25 psi	A	E	100-110	30
HA	500	25 psi	A	E	100-110	30
	750	25 psi	A	E	100-110	30
	1000	25 psi	A	E	100-110	30
	1500	25 psi	A	E	100-110	30
	2000	25 psi	A	E	100-110	30
XH	500-3	25 psi	A	E	100-110	30
	500-4	25 psi	A	E	100-110	30
	500-5	25 psi	A	E	100-110	30
	500-6	25 psi	A	E	100-110	30
	750-6	25 psi	A	E	100-110	30
MH	3000	25 psi	A	E	100-110	30
	4000	25 psi	A	E	100-110	30

\*Opomba : 25psi = 200kPa

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